

ALCOM PA6 900/1 GF5 GB25

(Last update: 28.04.2023)

MOCOM

Base Polymer	Polyamide 6
Filler/Additive System	5 % glass fibres, 25 % glass beads
Special Features	heat stabilised, low warpage
Market Segment	Automotive, Machinery
Application Area	injection moulded parts
Typical Applications	housings

Pre-Drying Conditions	in a dry air (dessiccant) dryer <80 °C for 2-12 h dependant on moisture content
Processing Injection Moulding	melt temperature 270-290 °C mould temperature 80-100 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	4600 / 2000	MPa	ISO 178
Flexural Strength	135 / 65	MPa	ISO 178
Tensile Modulus	4900 / 2000	MPa	ISO 527
Tensile Strength at Break	85 / 40	MPa	ISO 527
Tensile Elongation at Break	2.6 / 12	%	ISO 527
Impact Strength (Charpy, 23°C)	27 / 70	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	24 / -	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	3.5 / 7.5	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	3 / -	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	165 / *	°C	ISO 75-1/-2
DSC (Melt Point)	221 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.8 - 1	%	ISO 294-4
Shrinkage (lateral, 24h)	0.9 - 1.1	%	ISO 294-4
Physical Properties			
Density	1350 / -	kg/m ³	ISO 1183

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not



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